

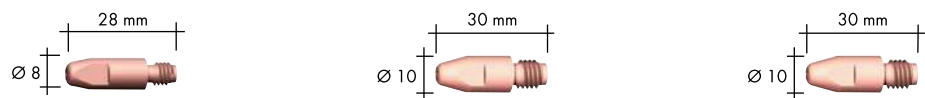
ABIMIG® W 340, ABIMIG® W 440, ABIMIG® W 540

Wear parts



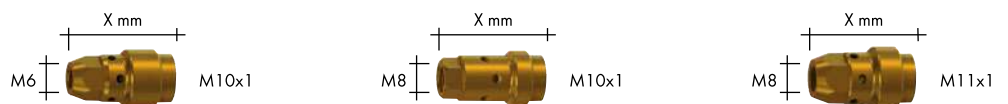
Gas nozzle incl. spatter protection¹ (5 pcs.)

	Ø A			Ø A		Ø A	
Cylindrical	Ø 17	145.0740.5	Ø 18	145.0745.5	Ø 20	145.0742.5	
Conical	Ø 12.5	145.0737.5 ²	Ø 14.5	145.D092.5 ³	Ø 16	145.0735.5 ⁴	
Conical	Ø 10	145.0739.5	Ø 12	145.0746.5	Ø 14	145.0741.5	





Contact tip (10 pcs.)

		M6	M8	M8
E-Cu	Ø 0.8	140.0051	140.0114	-
	Ø 1.0	140.0242	140.0313	140.0313
	Ø 1.2	140.0379	140.0442	140.0442
	Ø 1.6	-	140.0587	140.0587
E-Cu for Al	Ø 0.8	141.0001	141.0003	-
	Ø 1.0	141.0006	141.0008	141.0008
	Ø 1.2	141.0010	141.0015	141.0015
	Ø 1.6	-	141.0022	141.0022
CuCrZr	Ø 0.8	140.0054	140.0117	-
	Ø 1.0	140.0245 ²	140.0316	140.0316
	Ø 1.2	140.0382	140.0445 ³	140.0445 ⁴
	Ø 1.6	-	140.0590	140.0590



Contact tip holder (5 pcs.)

	X		X		X	
Brass	24.0	142.0241.5	26.0	142.0252.5	25.0	142.0239.5
	26.0	142.0242.5 ²	28.0	142.0253.5 ³	27.0	142.0240.5
	-	-	31.0	142.0243.5	28.5	142.0284.5 ⁴
	-	-	-	-	-	-
CuCrZr	26.0	142.0274.5	29.5	142.0262.5	25.0	142.0247.5
	-	-	-	-	27.0	142.0248.5
	-	-	-	-	28.5	142.0261.5

	Liner		for 3 m	for 4 m	for 5 m
	Spiral	Ø 0.8	124.0137	124.0138	124.0139
		Ø 1.0	124.0111 ²	124.0112 ²	124.0113 ²
		Ø 1.2	124.0111 ^{3,4}	124.0112 ^{3,4}	124.0113 ^{3,4}
		Ø 1.6	124.0114	124.0115	124.0116
	PTFE liner	Ø 0.8	126.0005	126.0008	126.0011
		Ø 1.0	126.0021	126.0026	126.0028
		Ø 1.2	126.0021	126.0026	126.0028
		Ø 1.6	126.0039	126.0042	126.0045
	Carbon PTFE liner	Ø 0.8	127.0002	127.0003	127.0004
		Ø 1.0	127.0005	127.0007	127.0008
		Ø 1.2	127.0005	127.0007	127.0008
		Ø 1.6	127.0010	127.0012	127.0013

¹ The integrated spatter protection is already contained in the above-mentioned gas nozzles and can be ordered separately on request.

² Included in the standard equipment for complete torches ABIMIG® W 340.

³ Included in the standard equipment for complete torches ABIMIG® W 440.

⁴ Included in the standard equipment for complete torches ABIMIG® W 540.