

The TRIMIG 250-4S DV 230-400V is a « synergic » three phase welding unit, ideal for maintenance and locksmith work. It can weld steel, stainless, aluminium, and it is particularly suitable for intensive professional work up to $\varnothing 1.2$.

PRODUCT

In « Synergic » mode, setting is fast and simple. The Micro processor controller will automatically set the optimum wire speed. This avoids complex set-up and ensures optimum welding parameters.

3 FUNCTIONS AVAILABLE

- **2T** : 2 stroke welding.
- **4T** : 4 stroke welding, to weld during a long period without constantly pressing the trigger.
- **Spot** : for plug welding.

SYNERGIC MODE FOR EASY AND QUICK SETTINGS

- **With this function, the wire speed setting is Automatic.**

Simply select:

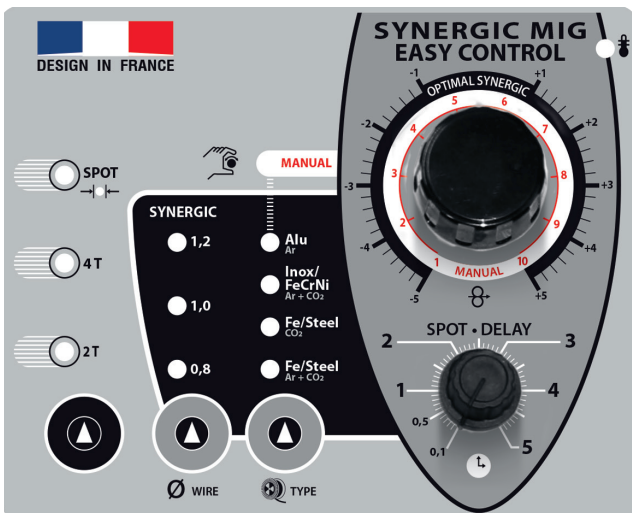
- the wire type
- the wire \varnothing
- the power

TRIMIG 250-4S DV 230-400V sets the optimum wire speed for you.

- **Save the last settings.**



- Included :
- 1 torch 250 A (3m)
 - Earth clamp (3.5m)



ACCESSORIES

Torch MB25 kit (250A) (Not included)



Ref. 041233

Composition:

- Contact tips:
 - $\varnothing 0,8$ M6 steel/stainless (x 5)
 - $\varnothing 1,0$ M6 steel/stainless (x 5)
 - $\varnothing 1,0$ M6 Alu (x 5)
- Contact tips supports 250A (x 3)
- Springs for nozzle (x 5)
- Nozzles 250A (x 3)

| 50/60hz | -AM- | min > max | Ømm | | Ømm | | | Electronic Control | équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica | | EN60974-1 (40°C) | | U ₀ | cm/kg | Protected & compatible POWER GENERATOR (+/- 15%) |
|-----------|------|-----------|-----|--------|-----|-----|-----|--------------------|---|-------------|------------------|----------|----------------|---------------|--|
| | | | GAS | NO GAS | 100 | 200 | 300 | | IA (60%) | X% (I2 max) | | | | | |
| 400V - 3~ | 10A | 35-250A | 0.8 | - | - | ✓ | ✓ | ⚡ | 0.8/1.0 | 1.0 | 180A | 250A 30% | 17V | 50x90x88 / 86 | 10 kVA |
| 230V - 3~ | 16A | | 1.2 | - | - | - | - | | 37V | | | | | | |