



**MULTIWELD range,
multi-process welding made easy.**

MIG-MAG

CORED WIRE

MMA

TIG Lift

Multi-process

3 sizes

Inverter technology

Easy to use

MIG-MAG

CORED WIRE

MMA

TIG Lift



Three adjustable MIG / MAG settings:
- Welding voltage
- Wire-feed speed
- Inductance (Self)

One MMA/TIG setting:
- Welding current

SIMPLIFIED INTERFACE

The intuitive operating system means that welders can start using the machine straight away, even without any prior experience with the unit. All the important settings are visible and can be adjusted on the front of the machine. Additionally, the unit comes with a reference table for adjusting the welding parameters to best suit the thickness of the workpiece.



ECO POWER

With the latest inverter technology, these power sources offer both reliability and excellent energy efficiency. They save energy through reduced power consumption during use, as well as using minimal power while on standby.

4in1

ONE WELDING MACHINE, up to 4 PROCESSES*

With MIG / MAG welding, flux-cored wire welding (with or without gas), coated electrode and TIG Lift welding all in one unit, there is no need to purchase additional welding systems. Switching from one welding process to another takes only a few seconds.



ADJUSTABLE INDUCTANCE

The adjustable inductance (Self) changes the arc characteristics in MIG / MAG welding and allows for even more precise welding as a result.



ROBUST

The MULTIWELD range is designed and built from a reinforced, galvanised-steel frame. The «compact» versions feature impact-protection pads to better protect the welding machine from routine knocks.

180 A → 320 A

Compact Multiweld

MIG-MAG

CORED WIRE

MMA

Portable

Hangable



		MULTIWELD 180M-C	Flexible Voltage MULTIWELD FV 220M-C	MULTIWELD 250T-C	MULTIWELD 320T-C
		230 V - 1~	85 → 265 V - 1~	400 V - 3~	400 V - 3~
Current range	MIG MAG	30 > 180 A	30 > 220 A	40 > 250 A	40 > 320 A
	MMA	20 > 150 A	30 > 200 A	40 > 220 A	40 > 300 A
MIG / MAG duty cycle	Imax	180 A at 20 %	220 A at 20 %	250 A at 20 %	320 A at 20 %
	60%	110 A	160 A	170 A	200 A
Wire feeder		4 rollers	4 rollers	4 rollers	4 rollers
Weldable electrode	max.	Ø 3.2 mm	Ø 5 mm	Ø 5 mm	Ø 6 mm
Weight		18 kg	24 kg	32 kg	38 kg
With accessories		078727 f A 1 3 m 2 m 2 m	065499 f A 1 3 m 2.5 m 2 m	078659 f A 3 m 4 m	079274 f A 4 m 4 m

Flexible Voltage (FV): operates at a supply voltage of between 85 and 265 V and accepts very long extension leads (100 m).



MIG-MAG

CORED WIRE

MMA

Maneuverable

Integrated
Wire feeder

Bottle
support stand



200 A → 400 A
Workshop MULTIWELD



		MULTIWELD 200M	Flexible Voltage MULTIWELD FV 220M	MULTIWELD 250T	MULTIWELD 320T	MULTIWELD 400T
		230 V - 1~	85 → 265 V - 1~	400 V - 3~	400 V - 3~	400 V - 3~
Current range	MIG MAG	30 > 200 A	30 > 220 A	40 > 250 A	40 > 320 A	40 > 400 A
	MMA	30 > 180 A	30 > 200 A	40 > 250 A	40 > 300 A	40 > 400 A
MIG / MAG duty cycle	Imax	200 A at 15 %	220 A at 20 %	250 A at 30 %	320 A at 30 %	400 A at 35 %
	60%	115 A	160 A	200 A	240 A	300 A
Wire feeder		4 rollers	4 rollers	4 rollers	4 rollers	4 rollers
Gas purge button		—	—	—	—	✓
Wire feed button		—	—	—	—	—
Weldable electrode max.		Ø 4 mm	Ø 5 mm	Ø 5 mm	Ø 6 mm	Ø 6 mm
Weight		34 kg	32 kg	40 kg	44 kg	63 kg
With accessories		066595 3 m 2 m 2 m	065482 3 m 2.5 m 2 m	078635 4 m 4 m	079250 4 m 4 m	081031 4 m 4 m

CORED WIRE

MMA

TIG Lift

Heavy duty 400 A

Separate Wire feeder

4 in 1

Bottle support stand

Welding machine

DUAL INTERFACE

Ideal for easy adjustment when the wire feeder is slung and inaccessible.

SEPARATE WIRE FEEDER
With interconnection cable up to 20m

Its separate wire feeder offers great flexibility when welding, allowing the welder to work at a distance from the power source - particularly useful in hard-to-reach areas or large workshops.

SIMPLE INTERFACE

2 knobs | 2 buttons

Voltage / Wire speed

Gas purge	Tests the flow of protective gas and purges the gas pipe
Wire feed	Activates the wire feed motor without initiating gas flow

		MULTIWELD 400T G
		400 V - 3~
Current range	MIG MAG	20 > 400 A
	MMA	40 > 400 A
	TIG	10 > 400 A
MIG / MAG duty cycle	Imax	400 A at 35 %
	60%	320 A
Weldable electrode	max.	Ø 6 mm

	WF 20 Wire feeder	
Wire feeder	4 rollers 50 W	
Protection	IP 23	
Weight	15 kg	
MULTIWELD 400T G - without accessories		083974
WF 20 - without accessories		083981

The essentials

Accessories

Selection

MULTIWELD 400T G



Steel/Stainless steel MIG/MAG torch

350 A	4 m Ø 1.2*	063792
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MMA Kit N°7

Earth clamp + Electrode holder	047419
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TIG PRO 26 torch (8 m)

Euro connector	087606
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Aluminium MIG/MAG torch

350 A	3 m Ø 1.2*	063808
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Wire feeder interconnection cable

5 m	70 mm²	083998
10 m		084001
15 m	95 mm²	082083
20 m		082090



Reverse polarity cable

1.3 m	95 mm²	033689
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Shared accessories



Aluminium MIG/MAG torch

MULTIWELD 200 / 220 / 250		
150 A	3 m Ø 0.8*	063761
250 A	3 m Ø 1.0*	063785
MULTIWELD 320 / 400T		
350 A	3 m Ø 1.2*	063808



Rollers

	180 / 200 / 220 / 250	320T / 400T / WF 20
MULTIWELD		
Steel / Stainless steel	Ø 0.6 / 0.8 042339 (x1) Ø 0.8 / 1.0 041189 (x1) Ø 1.0 / 1.2 062221 (x1) Ø 1.2 / 1.6 - 042384 (x2)	042353 (x2) 042360 (x2) 046849 (x2) 042384 (x2)
Aluminium	Ø 0.8 / 1.0 041196 (x1) Ø 1.0 / 1.2 - 040915 (x2) Ø 1.2 / 1.6 - 042391 (x2)	042377 (x2) 040915 (x2) 042391 (x2)
Cored wire	Ø 0.9/1.0/1.2 mm 042346 (x1)	042407 (x2)

The essentials

Consumables

MIG/MAG wires



Steel wire (SG2)
Stainless steel wire (316LSi)

	Ø 0.8 mm	Ø 1.0 mm	Ø 1.2 mm
Ø 200 mm (5 kg)	086128 086326	086135 086364	-
Ø 300 mm (15 kg)	086227	086234 086371	086241



Aluminium wire (AlMg5)

	Ø 1.0 mm	Ø 1.2 mm
Ø 200 mm (2 kg)	086562	-
Ø 300 mm (7 kg)	086524	086531



Cored wire - steel (without gas)

	Ø 0.9 mm	Ø 1.0 mm	Ø 1.2 mm
Ø 200 mm (4.5 kg)	086265	086623	086630
Ø 300 mm (15 kg)	-	086388	086395



OPTION
039551
4 m³

JOB SITE XL sack truck

039568

Compatible with MULTIWELD	180M-C
	FV 220M-C
	250T-C
	320T-C





INVEST IN THE FUTURE



Fabricant français
depuis 1964



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